GRATE & CROSS BAR SIZE REQUIREMENTS

<table>
<thead>
<tr>
<th>Length of Span</th>
<th>Nominal Pipe Size</th>
<th>O.D. Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>less than 12'</td>
<td>3.5''</td>
<td>3.5''</td>
</tr>
<tr>
<td>12'-16'</td>
<td>3.5''</td>
<td>4.0''</td>
</tr>
<tr>
<td>greater than 16'</td>
<td>4.0''</td>
<td>4.5''</td>
</tr>
</tbody>
</table>

Grate bars to be perpendicular to direction of traffic flow.

SKEW ANGLE DETERMINATION

INSTALLATION TYPES

- **Straight Type 1 Culvert**
- **Skewed Type 2 Culvert**
- **Flared Type 3 Culvert**
- **Flared-Skewed Type 4 Culvert**

INSTALLATION PLAN

**INSTALLATION TYPES**

Grate bars to be perpendicular to direction of traffic flow.

SKEW ANGLE DETERMINATION

**TOP VIEW**

**SIDE VIEW DETAILS OF DIMENSIONS**

The dimensions shown in the "Tabulation of Safety Grate Treatment" are from the original construction plans. Verify these dimensions at the site before fabricating components.

Submit shop drawings. Approval of drawings is not required as part of the fabrication process. Drawings will be used to document the item as constructed.

Use correct pipe diameters and correct dimensions. Ensure safety grate fits properly into the headwall opening.

Reinforcing steel may be encountered when drilling holes through the existing structure wall.

Install bolts and lock nuts complying with Article 4153.06 of the Standard Specifications at all locations as shown. Use brackets that comply with ASTM A36 and are galvanized per ASTM A123. Use steel washers meeting the dimensional requirements of Materials I.M. 453.07.

Furnish Schedule 40 Pipe meeting the requirements of Article 4153.05 of the Standard Specifications. Galvanize all pipes, fittings, and hardware after all cutting, welding, drilling and fabrication. In the shop drawings, show members planned for field cutting and drilling to provide for installation tolerances. Repair galvanizing of those members according to Materials I.M. 410.

Gas Metal-Arc and Flux-Cored Arc welding may be used for welding incidental items as indicated on this sheet, provided that the fabricator furnishes certifications for the gas and uses approved filler metal and qualified welders approved by the Iowa DOT.

Payment for "Safety Grate, (Type 1, 2, 3, or 4), Culvert" is full compensation for furnishing all materials and work necessary to fabricate and install the grate system as required for each headwall opening.

- Equal spaces 24 inches minimum, 30 inches maximum, edge of sidewall to center of bracket or center to center of bracket.
- Cross Bar diameter equal to or greater than Grate Bar diameter.
- If more than 20 feet, midspan support is required. Refer to sheets 3 and 4.

Possible Contract Items:
- Safety Grate, (Type 1, 2, 3, or 4), Culvert

Possible Tabulation:
- 106-24

SAFETY GRATES FOR BOX CULVERTS
Drill \( \frac{5}{8} \) inch diameter holes using equipment designed to cut through concrete and reinforcing steel.

Bend plates or strips without cracking material.

\( \frac{3}{8} \) inch bolt, lock nut and washers. All holes are to be \( \frac{3}{8} \) inch diameter.

Shim thickness equal to difference in diameters of Grate Bar and Cross Bar.

**SHEET 2 of 4**

**SAFETY GRATES**

**FOR BOX CULVERTS**
INSTALLATION PLAN WITH MIDSPAN SUPPORT

CASE 1

CASE 2

1. If more than 20 feet, midspan support is required. Refer to sheets 3 and 4.
2. Length of span (20 feet maximum).
**SECTION D-D**

**DETAIL 'C'**

- **Culvert Flow Line Earth**
- **Concrete Floor of Culvert**
- **18" Corrugated Metal Pipe-filled with concrete**
- **4" O.D. Pipe**
- **3/4" Bolt**
- **5" x 5" Concrete Anchor Bolts**

**BOTTOM SUPPORT ON EARTH**

**BOTTOM SUPPORT ON CULVERT FLOOR**

**BOTTOM SUPPORT PLATE**

**TOP VIEW**

**SIDE VIEW SUPPORT PLATE**

**SIDE VIEW**

**BRACKET END VIEW**

**CROSS BAR SUPPORT ASSEMBLY**

**DETAIL 'D'**

- **Drill 3/8 inch diameter holes using equipment designed to cut through concrete and reinforcing steel.**
- **Set approved anchor bolts using epoxy grout as described in Materials I.M. 453.08 for anchor bolts.**

**SAFETY GRATES FOR BOX CULVERTS**