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### SIGNING NOTES

The following tolerances will be allowed on all signs:

Accumulation error of not greater than +/-0.50" per line of copy, not greater than +/-0.50" for spacing between lines of copy, and the margin between lines of copy and the inside edge of the sign border.

The following tolerances will be allowed on each letter or numeral:

nominal height	variation in height	variation in width
4" thru 12"	-1/8" to +3/8"	-1/4" to +1/4"
over 12"	-1/8" to +3/8"	-3/8" to +3/8"

Type B signs can be separated into two categories:

- Major Guide Signs.
- Minor Guide Signs.

Major Guide Signs include the advance and exit direction guide signs for an interchange or intersection.

Minor Guide Signs include all other guide signs such as NEXT EXIT signs, supplemental guide signs, logo signs, exit gore signs, post-interchange mileage signs, ramp destination signs, and ramp logo signs for an interchange, as well as destination signs along sideroads.

Type A signs are not separated into categories, but special consideration should be given to regulatory signs.

Do not remove Type B signs until replacement signs have been installed. If construction activities require the removal of a sign, the existing sign may be relocated to temporary posts, or a temporary plywood sign may be installed to replace the existing sign.

Existing non-regulatory Type A signs are NOT required to remain in place until installation of replacement signs. Existing regulatory Type A signs, particularly Stop signs, should not be removed until replacement signs are installed. This guideline may not apply if the traffic control plans have sufficient temporary signing.

Apply the following during the replacement or modification of signs:

- No more than one of the major guide signs for each direction of travel at an interchange out of service at any one time.
- No major guide sign out of service for more than 8 hours.
- No minor guide out of service for more than 24 hours.

Remove existing signs and posts within 24 hours following the installation of a new replacement sign.

In any case where the plans call for a new sign and posts to be installed at the same station location and offset as an existing sign, install the new posts at a minimum of either 5 ft ahead or behind the existing sign installation. Whenever posts for a replacement sign are erected directly in front of an existing sign, install the new replacement sign and remove the existing sign installation within 24 hours of the time that the new posts are erected.

Where signs are located behind guardrail, locate the near edge of the sign a minimum of 3 ft behind the guardrail posts. The Engineer may approve reducing this distance to a minimum of 1 ft where field conditions warrant.

Unless noted otherwise, leave auxiliary panels, such as exit number panels, in place or reattach to the sign using the existing mounting hardware. Also, when replacing an existing logo sign with a new logo sign, remove the business logo panel(s) from the existing sign and attach to the new sign as directed by the Engineer. Do not damage the auxiliary or logo panels when removing and reattaching them. This work is incidental to other work and no separate payment will be made.

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The following notes apply to the corresponding sign installations shown on the plan sheets and listed in the tabulations.

IB INSTALL NEW TYPE B SIGN  
 IA INSTALL NEW TYPE A SIGN

Install new signs at the location identified in the plans.

For installation of new signs on existing posts:

- if the new sign is taller than the existing sign, furnish the necessary hardware to extend the sign above the posts. Refer to Standard Road Plan SI-132.

- if the new sign is shorter than the existing sign:

- for wood posts and perforated square tube posts, install the sign at the proper height and cut off the excess post length.
- for steel posts, install the sign at the top of the posts.

For installation of new signs on an existing sign support structure, refer to note (L).

Payment for installing Type A signs or Type B signs includes furnishing hardware for mounting, extending signs above existing posts, and cutting off wood posts.

MS MODIFY EXISTING SIGN

Modify the copy on the existing sign as shown in the plans.

Deliver existing copy which is removed to a DOT storage area within 50 mi, as designated by the Engineer.

Install the new copy as needed to make sign modifications.

Payment for Modification of Existing Sign includes removal of existing copy and installation of new copy.

MB INSTALL SPECIAL MOUNTING BRACKET

Install special mounting brackets at the locations identified in the plans. Refer to Tabulations 190-10, 190-51, and/or 190-65.

PW INSTALL NEW WOOD POSTS  
 PB INSTALL NEW BREAKAWAY STEEL POSTS AND FOOTING  
 PP INSTALL NEW PERFORATED SQUARE TUBE POSTS AND ANCHORS

Install new wood posts, breakaway steel posts and footings, or perforated square tube posts and anchors at the locations indicated in the plans. Refer to Tabulations 190-51 and 190-50 for post size and footing information.

If note (RR) accompanies (PW), (PB), or (PP), install an existing sign on the new posts.

RR REMOVE AND REINSTALL SIGN:

Do not remove existing major Type B guide signs on posts until the new posts are installed. Promptly remove sign and install at the new location.

Existing major Type B guide signs on overhead support structures, minor Type B guide signs, plywood signs, and Type A signs may be removed and stored. Transport the signs to a DOT storage area within 50 mi, as designated by the Engineer. Transport the signs back to the job site when ready for installation at the new location.

Replace signs damaged by the Contractor's activities at no additional cost to the Contracting Authority.

Payment for Remove and Reinstall Sign includes sign removal, delivery to the DOT storage area (if applicable), and reinstallation.

RA REMOVE TYPE A SIGN ASSEMBLY  
 RB REMOVE TYPE B SIGN ASSEMBLY

Type A Sign Assembly consists of one or more signs installed on one or more wood posts, either directly mounted to the post or mounted to the post with special sign mounting brackets.

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Type B Sign Assembly consists of the main sign, all auxiliary signs and brackets, and the wood or steel posts.

Unless stated otherwise in the plans, remove all posts with the signs and brackets.

Remove each sign assembly identified in the plans. Sign posts removed become the property of the Contractor. All other materials removed remain the property of the DOT.

Disassemble each sign assembly removed before delivering to the DOT. For Type A sign assemblies, unbolt all signs, special mounting brackets, and posts from each other. For Type B assemblies, unbolt all extruded aluminum panels, brackets, and posts from each other. Do not damage the disassembled materials.

Place backfill in holes remaining from the removal of wood posts and restore to the normal surrounding conditions.

Deliver the removed signs, special sign mounting brackets, and extruded aluminum panels to a DOT storage area within 50 mi, as designated by the Engineer.

The concrete footings for steel posts are not considered part of the sign assembly. Refer to note RF for concrete footing removal.

Payment for Removal of Type A Sign Assembly or Removal of Type B Sign Assembly includes sign assembly removal and disassembly, post removal (if applicable), delivery to the DOT storage area, placing backfill in holes, and restoration of the surrounding conditions.

RF REMOVE EXISTING CONCRETE FOOTING FOR STEEL POST

Remove existing concrete footings to a depth of 1 ft below ground. Place backfill in holes remaining from removal and restore to the normal surrounding conditions. This work is incidental to other work and no separate payment will be made.

RS REMOVE EXISTING TYPE B SIGN SUPPORT STRUCTURE

The following are considered Type B Sign Support Structures:

- Overhead sign truss and foundation,
- Cantilevered sign truss and foundation, or
- Bridge mounted brackets.

For removal purposes, wood and steel post are not considered Type B Support Structures.

Unless stated otherwise in the plans, existing overhead trusses, cantilevered trusses, and bridge brackets which are removed become the property of the Contractor. If stated in the plans, deliver overhead trusses, cantilevered trusses, and bridge brackets to a DOT storage area within 50 mi, as designated by the Engineer.

Payment for Removal of Sign Support Structure and Foundation includes sign support structure removal, delivery to the DOT storage area (if applicable), and restoration of the surrounding conditions.

L MODIFY SIGN SUPPORT ANGLES NEEDED TO INSTALL SIGNS ON EXISTING SIGN SUPPORTS STRUCTURES

Refer to the sign support structure details for information on the required angle brackets.

Provided all specifications are met, the existing sign support angles may be reused. Install existing sign support angles to be reused only on the sign support structure from which they were removed.

Sign support angles removed and not reused become the property of the Contractor.

When reusing the existing sign support angles with a shorter replacement sign, the sign support angles may need to be trimmed. Refer to the sign support details to determine if and where to trim the sign support angles.

Do not use existing fasteners. Use new stainless steel bolts and nuts to install the existing or new sign support angles to the sign support structure.

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Removal of existing sign support angles is incidental to removal of the sign.

Reinstalling and/or modifying existing sign support angles; furnishing and installing new sign support angles (if required); and furnishing and installing new fasteners is incidental to work associated with Type B signs.

SIGN INSTALLATION QUALITY CONTROL NOTES

Post lengths have been derived from the proposed grading cross sections. Field verify post lengths.

Slight differences between the design template and the actual conditions should be expected. These variations should be resolved by doing some localized shaping and grading. Obtain material needed to meet the site requirements of SI-113 from the footing excavation and/or the area immediately adjacent to the footing. Ensure reshaping work does not substantially change foreslopes or the drainage in the vicinity of the sign.

Significant differences between the design template and the actual field conditions need to be resolved in this manner:

Survey the location and draw the actual template on the cross section. Recalculate each post length and compare to the maximum allowable leg length. If all of the maximum leg lengths are less than or equal to the maximum allowable leg length, then the proposed post design will be sufficient. If any leg is greater than the maximum allowable leg length, then submit the cross section with the actual template drawn (including offsets and elevation from the survey shown) to the Engineer. The Engineer may forward this information on to the design Engineer in order to complete a new post design.

Install the footings, stub posts, and posts according to the following tolerances:

-elevation difference from the edge of pavement to the bottom of the sign within 6 inches of the dimension shown.

-elevation difference of less than 2 inches between the top of the highest post and the lowest post at a site.

Footing construction is the controlling activity that substantially affects the quality of the site installation. Verify the elevation difference between the stubs is exactly the same as the elevation difference between the post lengths. If the Engineer requests, submit documentation detailing the site field shots in order to verify site installation.