APPENDIX A SAMPLE CALCULATIONS FOR DETERMINING PAVEMENT THICKNESS INDEX CORING LAYOUT ILLUSTRATION FIGURE

The following is an example of the steps used to determine the thickness index for a section of pavement.

<u> PART 1</u>

This example is based on ten cores and a project let in English. Cores, from a metric project, measured in millimeters, would be evaluated by the same steps and in accordance with the metric pay schedule.

- Given: T = Design thickness of pavement = 7.0 in. N = Number of Cores = 10 Core lengths = 7.40, 7.10, 8.10, 7.60, 7.95, 8.25, 9.70, 7.90, 8.10, 8.00
- **STEP 1:** \overline{x} = mean thickness = $\frac{\sum X}{N}$

 $\Sigma X = 7.40 + 7.10 + 8.10 + 7.60 + 7.95 + 8.25 + 9.70 + 7.90 + 8.10 + 8.00 = 80.1$

$$\overline{x} = 80.1 \div 10 = 8.01$$
 $\overline{x} = 8.01$

STEP 2: S = $\sum_{x \to 1}^{\infty} (x - \overline{x})^2 = \sqrt{N - 1}$

S = standard deviation of the sample

Core #	x - x	$(\mathbf{x} - \overline{\mathbf{x}})^2$
1	7.40 - 8.01 = -0.610	$-0.610 \times -0.610 = 0.372$
2	7.10 - 8.01 = -0.910	$-0.910 \times -0.910 = 0.828$
3	8.10 - 8.01 = 0.090	$0.090 \times 0.090 = 0.008$
4	7.60 - 8.01 = -0.410	$-0.410 \times -0.410 = 0.168$
5	7.95 - 8.01 = -0.060	$-0.060 \times -0.060 = 0.004$
6	8.25 - 8.01 = 0.240	$0.240 \times 0.240 = 0.058$
7	9.70 - 8.01 = 1.690	$1.690 \times 1.690 = 2.856$
8	7.90 - 8.01 = -0.110	$0.110 \times -0.110 = 0.012$
9	8.10 - 8.01 = 0.090	$0.090 \times 0.090 = 0.008$
10	8.00 - 8.01 = -0.010	-0.010 x -0.010 = <u>0.000</u>
		= Sum = 4.314

 $S = \sqrt{4.314 \div 9} = \sqrt{0.479} = 0.69$

S = 0.69

STEP 3: TI = thickness index = $(\overline{x} - S) - T$ TI = (8.01 - 0.69) - 7.00 TI = 7.32 - 7.00 = 0.32

TI = 0.32

<u>PART II</u>

The following illustrates the procedures to follow when a thick core would qualify, at the contractor's option, to be removed from the analysis for thickness determination. (Based on the above example.)

Given: T = 7.0 N = 10 - 1 removed = 9

Contractor's Option:

S = 0.69 (from Part I)

Three standard deviations = 3 x S = 2.07

Core length at which contractor can choose to remove the core from the TI (up to 10% of the total number of cores)

T + 3S = 7.0 + 2.07 = 9.07

The core that is 9.70 thick would qualify for removal.

STEP 1:
$$\overline{x} = \frac{\sum X}{N}$$

 $\sum X = 7.40 + 7.10 + 8.10 + 7.60 + 7.95 + 8.25 + 7.90 + 8.10 + 8.00 = 70.4$ = 70.4 \div 9 = 7.82 = 7.82

STEP 2: S =
$$\sum_{x \to 1} (x - \overline{x})^2$$

Core #	<i>x</i> - x		$(x - \overline{x})^2$
1 2 3 4 5 6 7	7.40 - 7.82 = 7.10 - 7.82 = 8.10 - 7.82 = 7.60 - 7.82 = 7.95 - 7.82 = 8.25 - 7.82 = 9.70 - 8.01 =	-0.720 0.280 -0.220 0.130 0.430 1.690	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$
8 9 10	7.90 - 7.82 = 8.10 - 782 = 8.00 - 7.82 =	0.280	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$
$S = \sqrt{1.138 \div 8}$	$=\sqrt{0.142} = 0.38$		S =0.38
STEP 3: TI =	(x - S) - T		
TI - (7.82 - (TI - 7.44 - 7	,		TI = 0.44

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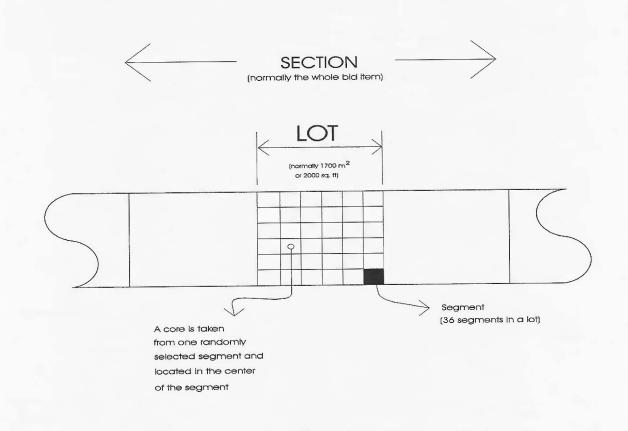


Figure 1