



- ① On sizes 60 inches and larger, supplement the reinforced edge with a galvanized stiffener angle attached with bolts.
- ② Install a galvanized toe plate (of the same gage metal as apron) on all aprons 24 inch diameter and larger.
- ③ Hold inside bars up 3 inches off bottom of apron. Extend outside bars to bottom of apron and attach to 2 inch by 2 inch by 1/4 inch steel angle.
- ④ When specified, extend bottom cross bar through apron.

DIMENSIONS					
PIPE DIAM.	A (±1")	B MAX.	H (±1")	L (±1 1/2")	W (±2")
6"	4 1/2"	1"	3"	8 3/4"	12"
8"	5 7/8"	3"	4"	14 1/4"	16"
10"	7 1/2"	6"	6"	21"	24"
12"	4 3/4"	6"	6"	21"	24"
15"	6"	8"	6"	26"	30"
18"	7"	9"	6"	31"	36"
21"	8 1/2"	11"	6"	36"	42"
24"	9 1/2"	12"	6"	42"	48"
30"	12"	15"	7 1/2"	52 1/2"	60"
36"	14"	18"	9"	63"	72"
42"	16"	21"	10 1/2"	73 1/2"	84"
48"	18"	27"	12"	84"	90"
54"	18"	30"	12"	84"	102"
60"	18"	33"	12"	87"	114"
66"	18"	36"	12"	87"	120"
72"	18"	39"	12"	87"	126"
78"	18"	42"	12"	87"	132"
84"	18"	45"	12"	87"	138"
90"	24"	37"	11"	87"	144"
96"	25"	35"	12"	87"	150"

FIGURE 4030.225 SHEET 1 OF 1

	REVISION
	New 10-18-16
	4030.225
SHEET 1 of 1	

SUDAS Standard Specifications

METAL PIPE APRONS AND APRON GUARDS