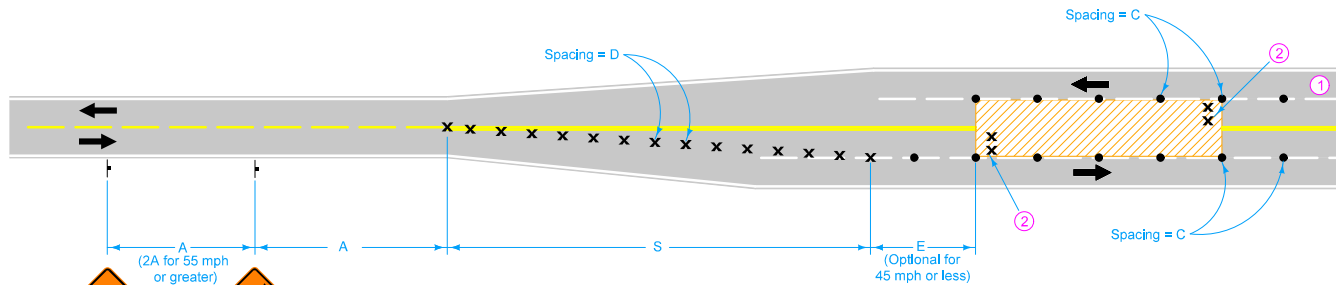


ROAD WORK AHEAD
W20-1
48" x 48"



ROAD WORK AHEAD
W20-1
48" x 48"

LANE SHIFT
W1-4R
48" x 48"

LEGEND

- Traffic Sign
- 42" Channelizer
- Drum
- Work Area
- Direction of Traffic

SPEED LIMIT	A	C	D	E	S
25 or less	100'	40'	25'	0' - 200'	100'
30 - 35	250'	40'	30'	0' - 200'	120'
40 - 45	350'	80'	40'	0' - 400'	280'
50 - 55	500'	100'	50'	200' - 400'	350'

- ① Refer to TC-419 for lane closure details.
- ② For lanes closed to traffic, place two drums every 1000 feet. For full depth excavations in a closed lane, place two drums in front of each location. Additional drums need not be placed for full depth excavations spaced closer than 150 feet.

Possible Contract Item:
Traffic Control

IOWA DOT	REVISION
	3 10-16-18
STANDARD ROAD PLAN	TC-63
SHEET 1 of 1	
REVISIONS: Added circle note 2 and drums in work area. Updated DOT logo.	
APPROVED BY DESIGN METHODS ENGINEER	
LANE CLOSURE AT TWO-LANE TO FOUR-LANE TRANSITION	