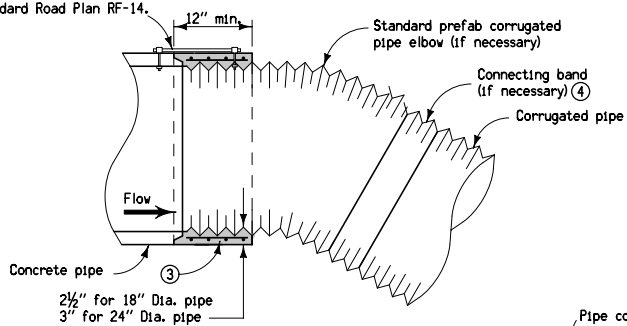
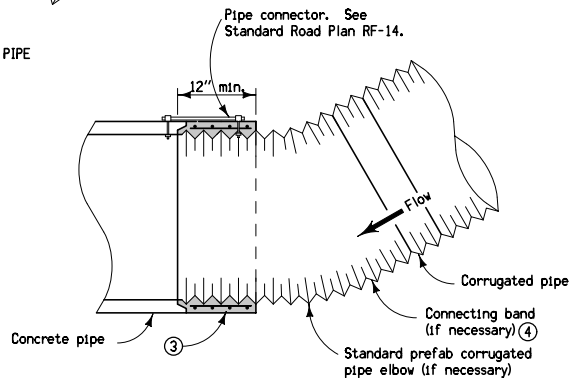


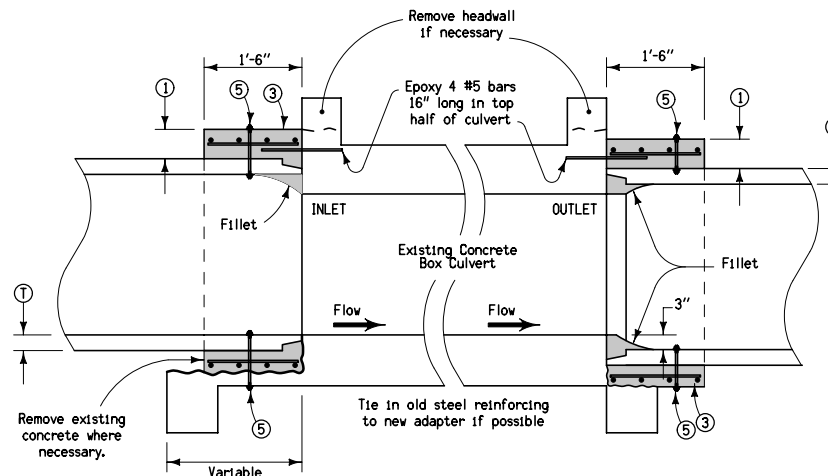
Pipe connector. See Standard Road Plan RF-14.



CONCRETE PIPE TO CORRUGATED PIPE
TYPE "C-3"



CORRUGATED PIPE TO CONCRETE PIPE
TYPE "C-4"



CONCRETE PIPE TO CONCRETE BOX CULVERT
TYPE "C-2"

ESTIMATED ENCASEMENT QUANTITIES PER LINEAR FOOT FOR "C-2" ADAPTORS			
Diameter, D inches	Concrete cu. yds.	Wire Mesh lbs.	Concrete for Fillet ("C-2") cu. yds.
15	0.1	2.0	N.A.
18	0.1	2.3	N.A.
21	0.1	2.6	N.A.
24	0.1	2.8	N.A.
30	0.2	3.4	0.1
36	0.2	4.0	0.1
42	0.2	4.5	0.1
48	0.3	5.1	0.1
54	0.3	5.7	0.1
60	0.4	6.2	0.1
66	0.5	6.9	0.1
72	0.6	7.5	0.1
78	0.6	8.1	0.1
84	0.7	8.7	0.1

(2000 D and 3000 D Pipe)

No payment will be made for individual adaptors.

The cost of furnishing all materials and constructing adaptor as indicated will be considered incidental to the pipe culvert.

The cost of removing and disposing, as directed, of any necessary headwall, wingwall or other concrete, shall be bid as "Removal of Existing Structures".

Type "C-1" and "C-2" adaptors shall be formed and constructed on the job site by methods approved by the Engineer.

Type "C-3" and "C-4" adaptors may be shop fabricated by a method approved by the Engineer for attaching a concrete collar (either tongue or groove end) to a standard section of corrugated pipe. Holes may be field drilled in corrugated pipe to match alignment with concrete pipe.

- ① Thickness same as pipe thickness (T) but not less than 4 inches (except for corrugated pipe where T may vary).
- ② Opening between pipes shall be carefully grouted.
- ③ Minimum reinforcing shall be steel wire mesh 6" x 6" - W2 No. 8 wire - 30 lbs/100 sq. ft. Lap ends 6 inches.
- ④ Positive type joint coupling required.
- ⑤ Four bolts around each connection at equal intervals. 5/8" (min.) bolts in 7/8" (min.) holes.
- ⑦ Thickness of wall of concrete pipe. See Standard Road plan RF-1.

 Iowa Department of Transportation	REVISION 8 04-21-09
	RF-2 SHEET 1 of 1
REVISIONS: Incorporated positive connections on type C-1 and C-2 connections. Added note 5.	
<i>Deanna M. J. Smith</i> APPROVED BY DESIGN METHODS ENGINEER	
CONSTRUCTION OF TYPE 'C' CONCRETE ADAPTORS FOR PIPE CULVERT CONNECTIONS	