

**JOINT WELDING
PROCEDURE SPECIFICATION**
All information must be completed

Material specification _____

Welding process _____

Manual or machine _____

Position of welding _____

Filler metal specification _____

Filler metal manufacturer and classification _____

Flux _____

Shielding gas _____ Flow rate _____

Single or multiple pass _____

Single or multiple arc _____

Welding current _____

Polarity _____

Welding progression _____

Root treatment _____

Preheat and interpass temperature _____

Postheat treatment _____

Heat Input Min _____ Max _____

WELDING PROCEDURE

Pass No.	Electrode Size	Welding Current		Travel Speed	Joint Detail
		Amperes	Volts		
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____

This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitations of variable given in Section 5.

Procedure no. _____ Contractor _____

Revision no. _____ Authorized by _____

Date _____